

# GRADE B TACK CEMENT

## FUNCTION

Grade B Tack Cement is a solvent based adhesive for bonding chlorobutyl rubber tank linings. For best results, it shall be used with Endurabond™ Primer P-100 and Endurabond™ Intermediate I-100 based vulcanizing primers. P-100 and Endurabond™ Intermediate I-100 based vulcanizing primers.

## DIRECTIONS FOR USE

May be applied by brush or suitable roller. Grade B Tack Cement should be agitated thoroughly before use. If tack cement becomes too viscous, it is recommended the adhesive be thinned with 10-15% toluene and mixed thoroughly before using.

Grade B Tack Cement should only be applied to non-contaminated surfaces and properly prepared and primed substrates.

Based on normal humidity and room temperature conditions, Grade B Tack Cement should dry 15-30 minutes before rubber application.

## TYPICAL PHYSICAL PROPERTIES

Color	Black
Wt./Gal	6.56 lbs
Specific Gravity	1.19
Viscosity - (#3 Zahn Cup)	90-120 sec.
Non-Volatile Solids	20-30%
Shelf Life at 75°F (23°C)	6 months from DOS
Bond Temperature Range	180-350° F
Coverage Sq.Ft./Gal./Coat	Approx. 150

## TOXICITY

Prolonged breathing of vapors is harmful. Use only with adequate ventilation and an approved respirator. See MSDS for further instructions.

## SAFETY

Usual fire safety measures should be observed. Keep away from heat, sparks and open flame.